



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE
United States Patent and Trademark Office
Address: COMMISSIONER FOR PATENTS
P.O. Box 1450
Alexandria, Virginia 22313-1450
www.uspto.gov

| APPLICATION NO. | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO. | CONFIRMATION NO. |
|-----------------|-------------|----------------------|---------------------|------------------|
| 10/767,598 | 01/29/2004 | Max Krogager | 821-55 | 5213 |

28249 7590 11/16/2005

DILWORTH & BARRESE, LLP
333 EARLE OVINGTON BLVD.
UNIONDALE, NY 11553

EXAMINER

DANIELS, MATTHEW J

| | |
|----------|--------------|
| ART UNIT | PAPER NUMBER |
|----------|--------------|

1732

DATE MAILED: 11/16/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary

Application No.

10/767,598

Applicant(s)

KROGAGER ET AL.

Examiner

Matthew J. Daniels

Art Unit

1732

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 29 January 2004.
- 2a) ☐ This action is **FINAL**. 2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-20 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1-20 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☒ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☒ All b) ☐ Some * c) ☐ None of:
- 1) ☒ Certified copies of the priority documents have been received.
 - 2) ☐ Certified copies of the priority documents have been received in Application No. _____.
 - 3) ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- 1) ☒ Notice of References Cited (PTO-892)
- 2) ☐ Notice of Draftsperson's Patent Drawing Review (PTO-948)
- 3) ☒ Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)
Paper No(s)/Mail Date 6/3/04
- 4) ☐ Interview Summary (PTO-413)
Paper No(s)/Mail Date. _____
- 5) ☐ Notice of Informal Patent Application (PTO-152)
- 6) ☐ Other: _____

DETAILED ACTION

Claim Objections

1. **Claims 1 and 6** are objected to because of the following informalities: The Examiner objects to the phrase “created by exerting the laminate” in Claim 1 and “exerting the laminate” in Claim 6. The Examiner submits that one definition of “exerting” is to put (oneself) into action or to tiring effort. Because action appears to be required, and because a laminate is itself incapable of action, it cannot be exerting. Appropriate correction is required.

2. **Claims 1-20** are objected to because of the following informalities: The Examiner objects to the phrase “characterized in that...” Appropriate correction is required.

Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

3. **Claim 3** is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

A broad range or limitation together with a narrow range or limitation that falls within the broad range or limitation (in the same claim) is considered indefinite, since the resulting claim does not clearly set forth the metes and bounds of the patent protection desired. See MPEP § 2173.05(c). Note the explanation given by the Board of Patent Appeals and Interferences in *Ex*

Art Unit: 1732

parte Wu, 10 USPQ2d 2031, 2033 (Bd. Pat. App. & Inter. 1989), as to where broad language is followed by "such as" and then narrow language. The Board stated that this can render a claim indefinite by raising a question or doubt as to whether the feature introduced by such language is (a) merely exemplary of the remainder of the claim, and therefore not required, or (b) a required feature of the claims. Note also, for example, the decisions of *Ex parte Steigewald*, 131 USPQ 74 (Bd. App. 1961); *Ex parte Hall*, 83 USPQ 38 (Bd. App. 1948); and *Ex parte Hasche*, 86 USPQ 481 (Bd. App. 1949). In the present instance, claim 3 recites the broad recitation below -70 C, and the claim also recites "preferably below -150 C", which is the narrower statement of the range/limitation.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

4. **Claims 1, 8, 10, 11, 13, 15-19** are rejected under 35 U.S.C. 103(a) as being unpatentable over Russell (Composite Repair Issues on the CF-18 Aircraft, AGARD Conference Proceedings, Vol. 550, pages 14-1 to 14-8). As to **Claim 1**, Russell teaches (Pages 14-1 to 14-3) a method for filling pores between two adjacent layers of a laminate for a component with high demands upon strength and comprising several layers of fiber composite having within each layer substantially parallel fibers embedded into a matrix (Page 14-5, right column), in which at least said two adjacent layers have fiber directions differing substantially (Page 14-5, right column, the

Art Unit: 1732

“stacking sequence” corresponds to different layers having differing angles), which comprises the steps:

a) a connection path, through which a medium may move inside the laminate, is created between the exterior of the laminate and the pore (paragraph bridging pages 14-3 and 14-4, “delaminations”, and entry and exit holes shown in Fig. 5 on 14-3),

b) a flowing, curable material is applied at one outer surface of the laminate and brought to fill the pore through said connection path (Page 14-3, Fig. 5), and

c) the material filling the pore is brought to cure (page 14-2, left column, first paragraph).

Russell appears to be silent to the limitation “characterized in that in step a) said connection path is created by exerting the laminate at least in the region of said pore to forces making slots propagating substantially in the matrix through each laminate layer along the fiber direction of the layer.”

However, the Examiner’s position is that this limitation is inherent or prima facie obvious over the method of Russell. Russell teaches penetration damage to panels created using a high speed gas gun facility (Page 14-5, right column, last four lines). It is the Examiner’s position that such a gas gun would inherently create connection paths by exerting upon the laminate forces making slots propagating in the matrix and through each laminate layer along the fiber direction. As evidence, the Examiner cites Russell’s numerous teachings of delaminations, which propagate between layers of the stacked fiber sequences. Additionally, a high speed gas gun would create connection paths through the layers. **As to Claim 8**, Russell teaches a heater applied over the area of the laminate to be repaired (Fig. 5). Heating would have obviously been heated in connection with step (b) of Claim 1. **As to Claim 10**, Russell teaches negative air

Art Unit: 1732

pressure applied on the laminate so as to facilitate the transport of the flowing material into the laminate through the slots (Vacuum in Fig. 5, Page 14-3). It should be noted that Russell teaches vacuum applied on the same side as the flowing resin, however, Russell does so because the method is directed at aircraft panels which cannot be removed or accessed from the opposite side. However, it is the Examiner's position that application of vacuum to either side of smaller panels would have been prima facie obvious to the ordinary artisan as an obvious variation over Russell's method. **As to Claim 11**, Russell teaches carbon fiber and epoxy (Battle Damage Repair on page 14-5). **As to Claim 13**, Russell teaches epoxy, which is flowable and curable inherently (Fig. 5, "Resin" and page 14-3). **As to Claims 15 and 17**, Russell teaches angles of 45 degrees and 16 layers (See Delamination Repair on 14-3, particularly the portion 45/-45/0/45/-45/90/45/-45/90/45/-45/0/45/-45/90/0). **As to Claim 16**, Russell teaches (14-5, lower right column) a laminate stack of 20 layers having a thickness of approximately 3.5 mm. This is an average layer thickness of 0.175 mm per layer. **As to Claim 18**, Russell teaches filling pores having of 5 cm in diameter (See Delamination Repair, 14-3, lower right). This is larger than the claimed 36 square millimeters. **As to Claim 19**, while intended uses are not given patentable weight in this case, it is noted that Russell teaches particular and distinct applicability to flying vehicles (See the title and text).

5. **Claims 2-5, and 20** are rejected under 35 U.S.C. 103(a) as being unpatentable over Russell (Composite Repair Issues on the CF-18 Aircraft, AGARD Conference Proceedings, Vol. 550, pages 14-1 to 14-8) in view of Wilenski (Evaluation of an E-Beam Cured Material for Cryogenic Structure Usage, 47th International SAMPE Symposium, 2002, pages 109-123).

Art Unit: 1732

Russell teaches the subject matter of Claim 1 above under 35 USC 103(a). **As to Claims 2-5,** Russell teaches confining an area of the laminate (Fig. 5) for repair of a damaged area.

However, Russell appears to be silent to cooling to contract and create slots (Claim 2), cooling to -70 C to -150 C (Claim 3), cooling by applying liquid nitrogen or carbon dioxide snow on the laminate (Claim 4), applying cooling medium on the laminate within a restricted region (Claim 5). However, Wilenski teaches cooling with liquid nitrogen (LN2), which is inherently between -70 C and -150 C (Fig. 14, Page 121). While Wilenski appears to be silent to confining the area of liquid nitrogen application, the Examiner submits that it would have been prima facie obvious in view of Russell's teachings that heating also be confined (Fig. 5). One of ordinary skill would have found it obvious not to treat the whole airplane structural component to repair confined damage. In the combined method, Russell provides the confinement, and Wilenski teaches cooling to the claimed temperature by applying liquid nitrogen.

It would have been prima facie obvious to one of ordinary skill in the art at the time of the invention to incorporate the method of Wilenski into that of Russell because doing so would:

a) increase the permeability of the composite, which would obviously allow improved resin flow through the composite when repairing it with Russell's method. See Wilenski's Fig. 14, and the increase in permeability for LN2 for either Specimen #3 or Specimen #4.

b) provide a method for repairing composite samples which have developed cracks as a result of cryogenic drilling or thermal fatigue testing.

c) create compressive strains that are frozen into the composite part, which help prevent renewed crack formation and increase fatigue resistance.

As to Claim 20, Russell is silent to the liquid nitrogen and carbon dioxide snow.

However, Wilenski teaches this aspect (Fig. 14, Page 121).

6. **Claims 6, 7, 9, and 12** are rejected under 35 U.S.C. 103(a) as being unpatentable over Russell (Composite Repair Issues on the CF-18 Aircraft, AGARD Conference Proceedings, Vol. 550, pages 14-1 to 14-8) in view of Kessler (Self-Activated healing of delamination damage in woven composites, Composites: Part A, Vol. 32, 2001, pages 683-699). **As to Claims 6, 7, and 9**, Russell appears to be silent to application of forces to the composite during the repair.

However, Kessler teaches that this aspect is common in the art (Fig. 6 and section 3.2 Reference Specimens on page 688). Specifically, Kessler teaches applying forces transverse to the fiber directions and between layers using the apparatus shown in Fig. 2, page 685. In Kessler's method, the catalyzed resin is then injected into the crack while under tension, and released (See "DCPD & catalyst injected" in Fig. 6). This produces the desirable results of stable crack propagation through the healed region and strength values comparable to the virgin material (Page 688, left column, "Retesting after 48 h ..." in lower left corner). Kessler's method would have obviously (Claim 6) exerted such outer forces in planes transversely to the fiber direction that slots propagate along the fiber direction of the layer (Fig. 2, page 685), (Claim 7) opened the slots and facilitated flowing material to the pore, and removal of the forces before curing (See "DCPD & catalyst injected" in Fig. 6, and "specimen was unloaded" in lower left column of page 688), and inherently pressing superfluous material out of the slots, and (Claim 9) applied forces transversally to the fiber directions of the different layers so as to open the slots when applying the flowing material on the outer surface of the laminate for facilitating

Art Unit: 1732

the transport of the flowing material to the pore (See “DCPD & catalyst injected” in Fig. 6, and “specimen was unloaded” in lower left column of page 688).

It would have been prima facie obvious to one of ordinary skill in the art at the time of the invention to incorporate the method of Kessler into that of Russell in order to provide a stable crack propagation throughout the healed region (lower left column of page 688) and a strength value comparable to the virgin material (Fig. 6). **As to Claim 12**, Kessler teaches glass fiber and epoxy composites (Page 688, Reference Specimens).

7. **Claims 6, 7, 9, and 12** are rejected under 35 U.S.C. 103(a) as being unpatentable over Russell (Composite Repair Issues on the CF-18 Aircraft, AGARD Conference Proceedings, Vol. 550, pages 14-1 to 14-8) in view of Rau (USPN 4737330). **As to Claims 6, 7, and 9**, Russell appears to be silent to application of forces to the composite during the repair.

However, Rau teaches this aspect of the invention. Specifically, Rau’s method would have obviously (Claim 6) exerted such outer forces in planes transversely to the fiber direction that slots propagate along the fiber direction of the layer (Figs. 1-4, Items 2 and 3), (Claim 7) opened the slots and facilitated flowing material to the pore, and removal of the forces before curing (2:30-35), and inherently pressing superfluous material out of the slots, and (Claim 9) applied forces transversally to the fiber directions of the different layers so as to open the slots when applying the flowing material on the outer surface of the laminate for facilitating the transport of the flowing material to the pore (Figs. 1-4, Items 2 and 3).

It would have been prima facie obvious to one of ordinary skill in the art at the time of the invention to incorporate the method of Rau into that of Russell in order to provide

Art Unit: 1732

compressive strains that are frozen into the composite part, which help prevent renewed crack formation which may occur in the component part during operation, increasing fatigue resistance (Rau, 2:29-42).

8. **Claim 14** is rejected under 35 U.S.C. 103(a) as being unpatentable over Russell (Composite Repair Issues on the CF-18 Aircraft, AGARD Conference Proceedings, Vol. 550, pages 14-1 to 14-8) in view of Dehm (Fast, In-Situ Repair of Aircraft Panel Components, J. Aircraft, Vol. 26, No. 5, 1989, pages 476-81). Russell teaches the subject matter of both claims 8 and 13 above under 35 USC 103(a). **As to Claim 14**, Russell teaches a heater (Fig. 5), but appears to be silent to particular temperatures. However, Dehm teaches that in the repair of aircraft panels using resin, viscosity decreases with increasing temperature (Fig. 1). In particular, Dehm appears to show a) that temperatures of 40 C or greater are desirable and b) that resin temperature appears to represent a result-effective variable that can be optimized. See MPEP 2144.05 II and *In re Boesch*, 617 F.2d 272, 205 USPQ 215 (CCPA 1980). In this case, the claimed temperature would have been prima facie obvious in Dehm's method.

It would have been prima facie obvious to one of ordinary skill in the art at the time of the invention to incorporate the method of Dehm into that of Russell in order to lower the viscosity and provide enhanced spreading of the resin (Page 476, right column).

Conclusion

9. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. The Examiner cites Hartwig, "Fibre-epoxy composites at low temperatures",

Art Unit: 1732

Cryogenics, Vol. 24, page 639-647 for pertinent teachings regarding fibre layup directions and temperature.

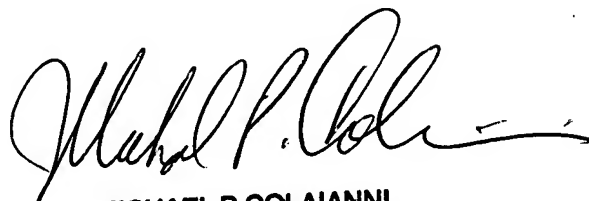
Any inquiry concerning this communication or earlier communications from the examiner should be directed to Matthew J. Daniels whose telephone number is (571) 272-2450.

The examiner can normally be reached on Monday - Thursday, 7:30 am - 5:30 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael Colaianni can be reached on (571) 272-1196. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

MJD 11/11/05



MICHAEL P. COLAIANNI
SUPERVISORY PATENT EXAMINER